

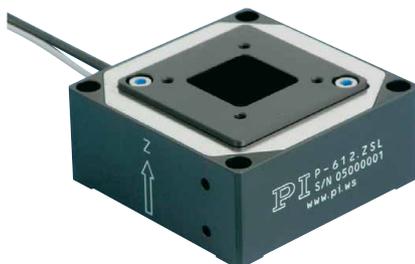
## Piezo Z-Nanopositioning Flexure Stages

Nanometer Resolution, High Speed & Stability

FAST



PRECISE

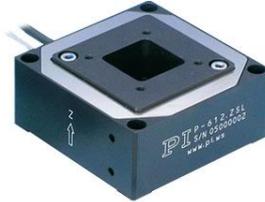


INDIVIDUAL

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**Z-Nanopositioners / Scanners**



P-737 piezo Z-stage for high-resolution microscopy, fast autofocus, well plate scanning



P-612.ZSL compact nano-precision elevation stage provides 100µm Z-travel. 20x20mm aperture, closed-loop



P-733.ZCD Piezo Z-Stage, 100 µm travel, capacitive feedback for very high stability



P-62x.Z PIHera® family of nano-precision elevation stages. Z-travel 50 to 400µm. Piezo-flexure drive, capacitive feedback



Plnano™ Z piezo slide scanner / fast focusing stage for high resolution microscopy



P-541 piezo Z-stage & Z-tip/tilt stage. Sub-nanometer resolution, travel to 100µm. Very low profile (16.5mm) and large 80x80mm aperture



P-611 low cost piezo Z nanopositioning stage, 100µm range, closed-loop option



PIFOC® Objective Scanner

# P-737 PIFOC<sup>®</sup> Specimen-Focusing Z Stage

## Low-Profile, Long-Range Piezo Z Nanopositioner for Microscopy Samples



P-737 piezo Z-stage for high-resolution microscopy

- High-Speed Piezo Z-Motion with Travel Ranges up to 500  $\mu\text{m}$
- Resolution in the Nanometer Range
- Clear Aperture to Accomodate Specimen Holders
- Perfect Mechanical Fit with XY OEM Manual or Motorized Stages
- Sub-Millisecond Response Times

PIFOC<sup>®</sup> P-737 high-speed vertical positioning systems are designed for use with XY microscopy stages—OEM manual stages as well as aftermarket motorized stages.

While the XY stage positions the sample, the piezo-actuator-based P-737 moves the sample along the optical axis to quickly and precisely adjust the focus. Vertical stepping with an accuracy in the nanometer range takes only a few milliseconds.

The large aperture is designed to accommodate a variety of specimen holders including slides or multiwell plates.

### Application Examples

- Fluorescence microscopy
- Confocal microscopy
- Biotechnology
- Autofocus systems
- 3D Imaging
- Medical technology

### High-Speed Z Steps for Fast Focus Control and Z Stack Acquisition

The immediate response of the solid-state piezo drives enables rapid Z-steps with typically 10 to 20 times faster step & settle times than classical stepper motor drives. This leads to higher image acquisition speed and throughput.

### Closed-Loop Position Control for High-Precision and Stability

For high stability and repeatability, P-737 stages are equipped with position feedback. High-resolution, fast-responding, strain gauge sensors (SGS) are applied to appropriate locations on the drive train and provide a high-bandwidth, nanometer-precision position feedback signal to the controller. The sensors are connected in a full-bridge configuration to eliminate thermal drift, and assure optimal position stability in the nanometer range.

### Excellent Guiding Accuracy

Flexures optimized with Finite Element Analysis (FEA) are used to guide the stage. FEA techniques are used to give the design the highest possible stiffness in, and perpendicular to, the direction of motion, and to minimize linear and angular runout. Flexures allow extremely high-precision motion, no matter how minute, as they are completely free of play and friction.

### Ordering Information

#### P-737.1SL

PIFOC<sup>®</sup> Nanofocusing Z-Stage for Microscope Sample Holder, 100  $\mu\text{m}$ , SGS, LEMO Connector, for Märzhäuser Microscope Stages

#### P-737.2SL

PIFOC<sup>®</sup> Nanofocusing Z-Stage for Microscope Sample Holder, 250  $\mu\text{m}$ , SGS, LEMO Connector, for Märzhäuser Microscope Stages

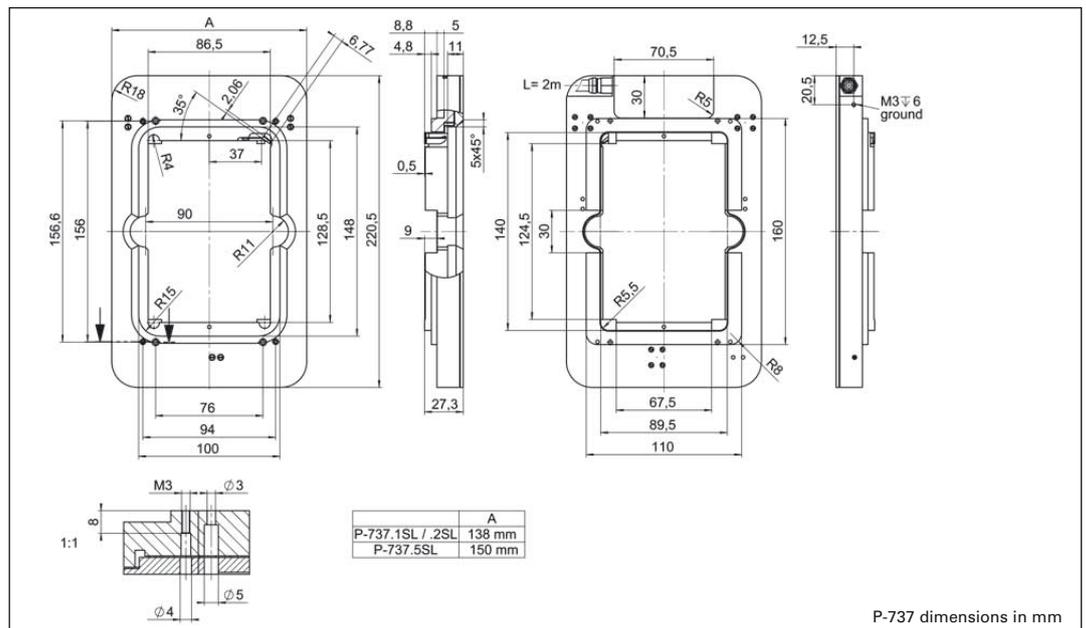
#### P-737.5SL

PIFOC<sup>®</sup> Nanofocusing Z-Stage for Microscope Sample Holder, 500  $\mu\text{m}$ , SGS, LEMO Connector, for Märzhäuser Microscope Stages

Versions with high-resolution capacitive sensors on request. Ask about custom designs

### Ceramic Insulated Piezo Actuators Provide Long Lifetime

Highest possible reliability is assured by the use of award-winning PICMA<sup>®</sup> multilayer piezo actuators. PICMA<sup>®</sup> actuators are the only actuators on the market with ceramic-only insulation, which makes them resistant to ambient humidity and leakage-current failures. They are thus far superior to conventional actuators in reliability and lifetime.





The P-737 piezo Z-stage (shown with multiwell plate) is compatible with motorized microscope XY stages like the one shown from Märzhäuser



Instead of moving the sample, it is also possible to move the objective. PIFOC® Objective Scanner offers travel ranges to 1000 µm with nanometer resolution and response times in the millisecond range



N-725 PIFOC® Objective nanofocusing system with 1 mm travel range

### Technical Data

| Model   | P-737.1SL  | P-737.2SL  | P-737.5SL                         | Units        | Tolerance       |
|---|--|--|-----------------------------------|--------------|-----------------|
| Active axes                                   | Z  | Z  | Z                                 |              |                 |
| <b>Motion and positioning</b>                 |  |  |                                   |              |                 |
| Integrated sensor                             | SGS  | SGS  | SGS                               |              |                 |
| Open-loop travel, -20 to +120 V               | 150  | 280  | 550                               | µm           | min. (+20%/-0%) |
| Closed-loop travel                            | 100  | 250  | 500                               | µm           |                 |
| Open-loop resolution                          | 0.8  | 1  | 1.6                               | nm           | typ.            |
| Closed-loop resolution                        | 2.5  | 4  | 5                                 | nm           | typ.            |
| Linearity, closed-loop                        | 0.2  | 0.5  | 0.8                               | %            | typ.            |
| Repeatability                                 | 6  | 12   | 15                                | nm           | typ.            |
| Rotation around X                             | ±36  | ±36  | ±36                               | µrad         | typ.            |
| Rotation around Y                             | ±36  | ±100   | ±100                              | µrad         | typ.            |
| <b>Mechanical properties</b>                  |  |  |                                   |              |                 |
| Unloaded resonant frequency                   | 270  | 210  | 120                               | Hz           | ±20%            |
| Resonant frequency @ 100 g                    | 230  | 180  | 115                               | Hz           | ±20%            |
| Resonant frequency @ 200 g                    | 210  | 155  | 100                               | Hz           | ±20%            |
| Push/pull force capacity in motion direction  | 50 / 20  | 50 / 20  | 50 / 20                           | N            | Max.            |
| <b>Drive properties</b>                       |  |  |                                   |              |                 |
| Ceramic type                                  | PICMA® P-885   | PICMA® P-885   | PICMA® P-885                      |              |                 |
| Electrical Capacitance                        | 6.3  | 9.3  | 13.8                              | µF           | ±20%            |
| Dynamic operating current coefficient         | 7.9  | 4.6  | 3.5                               | µA/(Hz • µm) | ±20%            |
| <b>Miscellaneous</b>                          |  |  |                                   |              |                 |
| Operating temperature range                   | -20 to 80  | -20 to 80  | -20 to 80                         | °C           |                 |
| Material                                      | Aluminum   | Aluminum   | Aluminum                          |              |                 |
| Dimensions                                    | 220.5 x 138 x 27.3   | 220.5 x 138 x 27.3   | 220.5 x 150 x 27.3                | mm           |                 |
| Mass  | 0.7  | 0.7  | 0.8                               | kg           | ±5%             |
| Cable length                                  | 2  | 2  | 2                                 | m            | ±10 mm          |
| Sensor / voltage connection                   | LEMO   | LEMO   | LEMO                              |              |                 |
| <b>System properties</b>                      |  |  |                                   |              |                 |
| System configuration                          | E-500 System with E-503 amplifier (6 W) E-509 servo module | E-500 System with E-503 amplifier (6 W) E-509 servo module | E-665.SR controller/driver (12 W) |              |                 |
| Closed-loop amplifier bandwidth, small signal | 60   | 30   | 15                                | Hz           | typ.            |
| Settling time (10% step width)                | 24   | 30   | 50                                | ms           | typ.            |

Recommended controller / amplifier

Single-channel: E-610 servo controller / amplifier (p. 2-110), E-625 servo controller, bench-top (p. 2-114), E-665 powerful servo controller, bench-top (p. 2-116)

# Plnano™ Z, Scanner for SR-Microscopy

## Low-Profile, Low-Cost, Nanopositioning System for Super Resolution Microscopy



Plnano™ Z nanopositioning stages (shown with optional slide and Petri dish holder) feature a very low profile of 20 mm (0.8"), a large aperture and deliver highly accurate motion with sub-nanometer resolution

- **Extremely Fast Step & Settle, From 5 msec**
- **Low Profile for Easy Integration: 20 mm (0.8")**
- **100 and 200 μm Travel Ranges**
- **Proprietary Technology: Outstanding Lifetime Due to PICMA® Piezo Ceramic Stacks**
- **Cost-Effective Design due to Piezoresistive Sensors**
- **Compatible w/ Leading Image Acquisition Software Package**
- **Closed-Loop Control for High Repeatability and Accuracy**
- **USB Controller & Software Included**

### High-Speed, Low Profile, Optimized for Microscopy

The new Plnano™ Z low-profile piezo Z stages are optimized for very fast step and settle and easy integration into high-resolution microscope applications. They feature a very low profile of 0.8" (20 mm), a large aperture, and travel ranges of up to 200 μm with sub-nanometer closed-loop resolution—ideal for leading-edge microscopy and imaging applications.

#### Application Examples

- 3D Imaging
- Scanning microscopy
- Laser technology
- Interferometry
- Metrology
- Biotechnology
- Micromanipulation

Longest lifetime is guaranteed by the integrated ceramic-encapsulated PICMA® piezo actuators. Due to the significantly higher humidity resistance, the patented PICMA® design provides up to 10 times longer life than conventional piezo actuators (see latest test results at [www.pi.ws/picma](http://www.pi.ws/picma)).

### Cost Effective Design, High Performance

Plnano™ series piezo positioning stages are designed to provide high performance at minimum cost. For highly-stable, closed loop operation, piezoresistive sensors are applied directly to the moving structure and precisely measure the displacement of the stage platform. The very high sensitivity of these sensors provides optimum position stability and responsiveness as well as nanometer resolution. A proprietary servo controller significantly improves the motion

linearity compared to conventional piezoresistive sensor controllers.

### Excellent Guiding Accuracy

Flexures optimized with Finite Element Analysis (FEA) are used to guide the stage. FEA techniques are used to give the design the highest possible stiffness in, and perpendicular to, the direction of motion, and to minimize linear and angular runout. Flexures allow extremely high-precision motion, no matter how minute, as they are completely free of play and friction.

### Controller & Software Included

The Plnano™ Z stage comes complete with a powerful digital closed-loop controller. The controller features two digital interfaces (USB & RS-232) as well as a high-speed analog interface and is compatible with leading image acquisition software packages such as MetaMorph etc.

The controllers are delivered including software for Windows operating systems. DLLs and LabVIEW drivers are available for automated control.

The extensive command set is based on the hardware-inde-

### Ordering Information

#### P-736.ZR1S

Plnano™ Z Piezo Slide Scanner System, 100 μm, Slide-Size Aperture, Piezoresistive Sensors, with USB Fully Digital Controller

#### P-736.ZR2S

Plnano™ Z Piezo Slide Scanner System, 200 μm, Slide-Size Aperture, Piezoresistive Sensors, with USB Fully Digital Controller

### Accessories

#### P-545.PD3

35mm Petri Dish Holder for P-545 Plnano™ Piezo Stages

#### P-545.SH3

Microscope Slide Holder for Plnano™ Piezo Stages

#### P-736.AP1

Adapter Plate P-736 Plnano™ Piezo Z to M-545 XY Microscope Stages

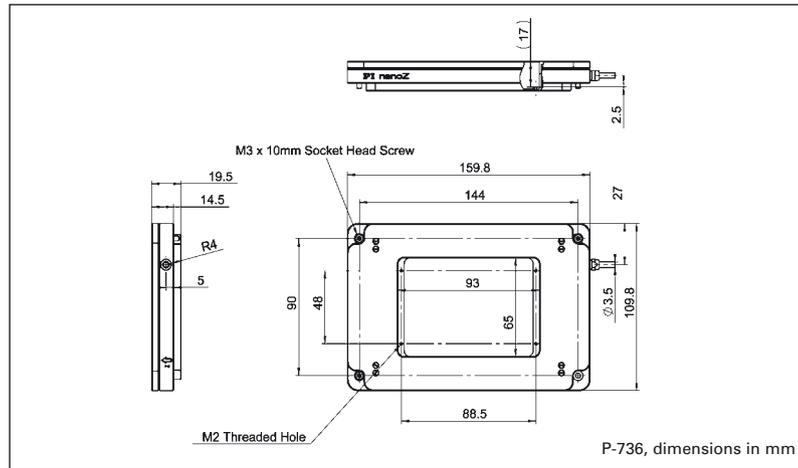
pendent General Command Set (GCS), which is common to all current PI controllers for both nano- and micropositioning systems. GCS reduces the programming effort in the face of complex multi-axis positioning tasks or when upgrading a system with a different PI controller.



The Plnano™ Z stage can be combined with the M-545 high-stability, long-travel manual/motorized microscope stage (25 x 25 mm)



A compact piezo controller with a digital servo, USB, RS-232 and a high-speed analog interface is included



### Technical Data

| Model                          | P-736.ZR1S     | P-736.ZR2S     | Units | Tolerance |
|--------------------------------|----------------|----------------|-------|-----------|
| Active axes                    | Z              | Z              |       |           |
| <b>Motion and positioning</b>  |                |                |       |           |
| Integrated sensor              | piezoresistive | piezoresistive |       |           |
| Closed-loop travel             | 100            | 200            | μm    |           |
| Open-loop resolution           | 0.2            | 0.4            | nm    | typ.      |
| Closed-loop resolution         | 0.4            | 0.7            | nm    | typ.      |
| Linearity                      | ±0.1           | ±0.1           | %     | typ.      |
| Repeatability                  | <4             | <5             | nm    | typ.      |
| <b>Mechanical properties</b>   |                |                |       |           |
| Settling time (10% step width) | 5              | 7              | ms    |           |
| Load                           | 500            | 500            | g     | max.      |
| <b>Drive properties</b>        |                |                |       |           |
| Ceramic type                   | PICMA® P-885   | PICMA® P-885   |       |           |
| <b>Miscellaneous</b>           |                |                |       |           |
| Operating temperature range    | 15 to 40       | 15 to 40       | °C    |           |
| Material                       | Aluminum       | Aluminum       |       |           |
| Mass                           | 550            | 550            | g     | ±5%       |
| Cable length                   | 1.5            | 1.5            | m     | ±10 mm    |

# P-733.Z High-Dynamics Piezo Z-Nanopositioning Stage

## Direct Position Metrology and Clear Aperture



- Travel Range 100  $\mu\text{m}$
- Direct Metrology with Capacitive Sensors
- Resolution to 0.3 nm, Closed-Loop
- Clear Aperture 50 x 50 mm
- Versions with Additional Degrees of Freedom Available
- XY and XYZ Versions Also Available
- Vacuum-Compatible Versions Available

P-733.Z piezo vertical stages offer a positioning and scanning range of 100  $\mu\text{m}$  with sub-nanometer resolution. The 50 x 50 mm clear aperture is ideal for applications such as scanning or confocal microscopy. Their fast settling time of less than 10 ms allows high throughput rates.

### Application Examples

- Scanning microscopy
- Confocal microscopy
- Mask / wafer positioning
- Surface measurement technique
- Nano-imprinting
- Micromanipulation
- Image processing / stabilization
- Nanopositioning with high flatness & straightness

### Capacitive Sensors for Highest Accuracy

PI's proprietary capacitive sensors measure position directly and without physical contact. They are free of friction and hysteresis, a fact which, in combination with the positioning resolution of well under 1 nm, makes it possible to achieve very high levels of linearity. A further advantage of direct metrology with capacitive sensors is the high phase fidelity and the high bandwidth of up to 10 kHz. The resolution of the P-733.Z is better than 0.3 nm.

Because of the direct measurement of the actual distance between the fixed frame and the moving part of the stage, errors in the drive train, actuator, lever arm or in guiding system do not influence the measuring accuracy. The result is exceptional motion linearity, higher long-term stability and a stiffer, more-responsive control loop, because external influ-

ences are immediately recognized by the sensor. The capacitive sensor non-linearity is typically less than 0.03 %, the repeatability of the P-733.Z is better than 2 nm.

### Ceramic Insulated Piezo Actuators Provide Long Lifetime

Highest possible reliability is assured by the use of award-winning PICMA<sup>®</sup> multilayer piezo actuators. PICMA<sup>®</sup> actuators are the only actuators on the market with ceramic-only insulation, which makes them resistant to ambient humidity and leakage-current failures. They are thus far superior to conventional actuators in reliability and lifetime.

### Large Variety of Models for a Broad Range of Applications

For scanning and positioning tasks in XY, the P-733.2CD and .3CD versions are available with a travel range of 100 x 100  $\mu\text{m}$ . For high-dynamics applications, the P-733.2DD

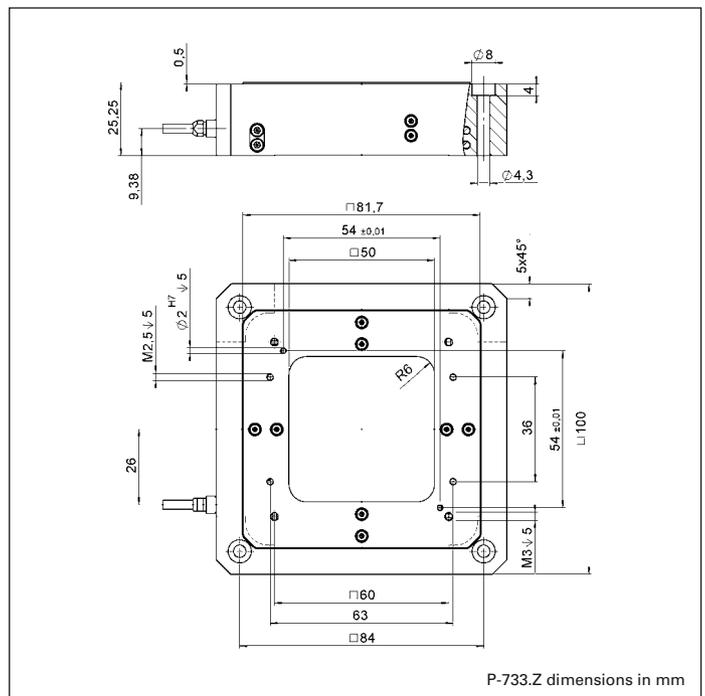
### Ordering Information

**P-733.ZCD**  
Compact Precision Nanopositioning Vertical Stage, 100  $\mu\text{m}$ , Capacitive Sensor, Sub-D Connector

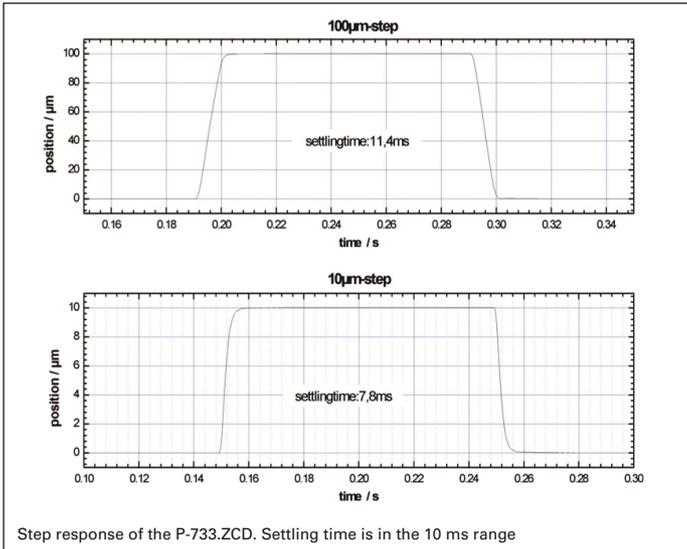
**P-733.ZCL**  
Compact Precision Nanopositioning Vertical Stage, 100  $\mu\text{m}$ , Capacitive Sensor, LEMO Connector

and P-733.3DD models can be offered with direct drive and reduced travel range (see p. 2-62).

For ultra-high-vacuum applications down to 10<sup>-9</sup> hPa, nanopositioning systems as well as comprehensive accessories, such as suitable feedthroughs, are available.



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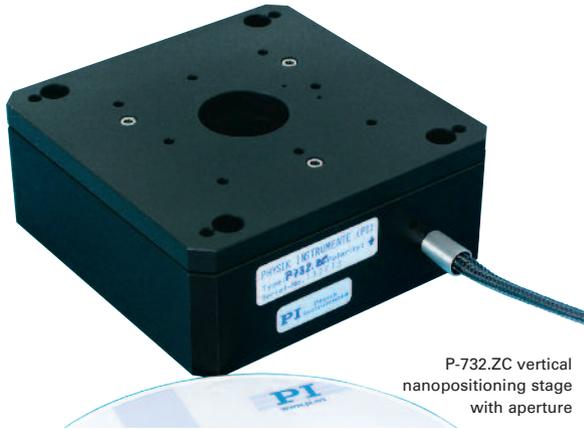
| System properties                 |  |
|-----------------------------------|--|
| System configuration              | E-500 modular system with E-503 amplifier and E-509 sensor module; 20 g load |
| Amplifier bandwidth, small signal | 96 Hz  |
| Settling time (10 % step width)   | 8 ms   |

## Technical Data

| Model                                 | P-733.ZCD<br>P-733.ZCL                               | Tolerance         |
|---------------------------------------|--|-------------------|
| Active axes                           | Z  |                   |
| <b>Motion and positioning</b>         |  |                   |
| Integrated sensor                     | Capacitive   |                   |
| Open-loop travel, -20 to +120 V       | 115 µm   | min. (+20 %/-0 %) |
| Closed-loop travel                    | 100 µm   |                   |
| Open-loop resolution                  | 0.2 nm   | typ.              |
| Closed-loop resolution                | 0.3 nm   | typ.              |
| Linearity                             | 0.03 %   | typ.              |
| Repeatability                         | <2 nm  | typ.              |
| Rotation around Z                     | <10 µrad   | typ.              |
| Rotation around X                     | <5 µrad  | typ.              |
| Rotation around Y                     | <5 µrad  | typ.              |
| <b>Mechanical properties</b>          |  |                   |
| Stiffness                             | 2.5 N/µm   | ±20 %             |
| Unloaded resonant frequency           | 700 Hz   | ±20 %             |
| Resonant frequency @ 120 g            | 530 Hz   | ±20 %             |
| Resonant frequency @ 200 g            | 415 Hz   | ±20 %             |
| Push/pull force capacity              | 50 / 20 N  | Max.              |
| <b>Drive properties</b>               |  |                   |
| Ceramic type                          | PICMA® P-885   |                   |
| Electrical capacitance                | 6 µF   | ±20 %             |
| Dynamic operating current coefficient | 7.5 µA/(Hz • µm)                                     | ±20 %             |
| <b>Miscellaneous</b>                  |  |                   |
| Operating temperature range           | 20 to 80 °C  |                   |
| Material                              | Aluminum   |                   |
| Dimensions                            | 100 x 100 x 25 mm                                    |                   |
| Mass                                  | 580 g  | ±5 %              |
| Cable length                          | 1,5 m  | ±10 mm            |
| Sensor connection                     | Sub-D special (CD-version);<br>2x LEMO (CL-version)  |                   |
| Voltage connection                    | Sub-D special (CD-version);<br>1 x LEMO (CL-version) |                   |

Dynamic Operating Current Coefficient in µA per Hz and mrad. Example: Sinusoidal scan of 10 µm at 10 Hz requires approximately 3 mA drive current.  
Recommended controller  
One channel: E-610 controller / amplifier (p. 2-110), E-625 bench-top controller (p. 2-114), E-621 modular controller (p. 2-160)  
Multi-channel: modular piezo controller system E-500 (p. 2-142) with amplifier module E-503 (three channels) (p. 2-146) or E-505 (1 per axis, high-power) (p. 2-147) and E-509 controller (p. 2-152)  
Single-channel digital controller: E-753 (bench-top) (p. 2-108)

## P-732 Piezo Z-Stage with Aperture High-Dynamics Nanopositioner / Scanner



- 15  $\mu\text{m}$  Vertical Travel Range
- High Stiffness for Dynamic Operation
- <1 nm Resolution
- Straightness of Travel <10  $\mu\text{rad}$
- Clear Aperture with 25 mm Diameter

| Model    | Travel           | Resolution | Linearity | Load capacity | Rotation around $\Theta_x, \Theta_y$ |
|----------|------------------|------------|-----------|---------------|--------------------------------------|
| P-732.ZC | 15 $\mu\text{m}$ | 0.1 nm     | 0.03%     | 20 N          | <10 $\mu\text{rad}$                  |

## P-915K Vacuum-Compatible Piezo-Z Stage High-Load, High Dynamics and Large Clear Aperture



The direct-drive P-915KVPZ stage provides high stiffness for fast operation

- Travel Range 45  $\mu\text{m}$
- Large Clear Aperture 273 x 273 mm
- Direct Metrology with Capacitive Sensors
- Direct Drive for High Dynamics and Stiffness
- Vacuum Compatible up to  $10^{-6}$  hPa
- Outstanding Lifetime Due to PICMA<sup>®</sup> Piezo Actuators

| Model                | Travel           | Resolution | Push/<br>Pull force<br>capacity | Material           | Dimensions  |
|----------------------|------------------|------------|---------------------------------|--------------------|---|
| P-915KVPZ<br>Z Stage | 45 $\mu\text{m}$ | 0.3 nm     | 20 N                            | Stainless<br>stell | Moving platform:<br>375 x 375 mm<br>Clear aperture:<br>273 x 273 mm |

## P-915K Low-Profile Piezo Objective Scanner For High Scanning Frequencies



The P-915KLPZ objective scanner allows high scanning frequencies

- Very Low Profile of 15 mm
- Travel Range 75  $\mu\text{m}$
- Clear Aperture for Objectives with W0.8 x 1/36" Thread
- Frictionless, High-Precision Flexure Guiding System for Better Focus Stability and Minimized Runout
- Very Low Profile
- Outstanding Lifetime Due to PICMA<sup>®</sup> Piezo Actuators

| Model                          | Active axes | Travel range     | Resonant frequency @ 150 g | Dimensions      |
|--------------------------------|-------------|------------------|----------------------------|-----------------|
| P-915KLPZ<br>Objective Scanner | Z           | 75 $\mu\text{m}$ | 200 Hz                     | 60 x 60 x 15 mm |

# P-620.Z – P-622.Z PIHera® Precision Z-Stage

## Nanopositioning System Family with Direct Metrology and Long Travel Ranges



P-620.ZCL, P-621.ZCL and P-622.ZCL (from left) PIHera® piezo nano-elevation stages, 50 to 400 µm (CD for size comparison)

- Vertical Travel Range 50 to 400 µm
- High-Precision, Cost-Efficient
- Resolution to 0.1 nm
- Direct Metrology with Capacitive Sensors
- 0,02 % Positioning Accuracy
- Frictionless, High-Precision Flexure Guiding System
- Outstanding Lifetime Due to PICMA® Piezo Actuators
- X-, XY-, Z- XYZ-Versionen
- Vacuum-Compatible Versions Available

Z-axis PIHera® systems are cost-efficient piezo nanopositioning stages featuring travel ranges up to 400 µm and provide sub-nanometer resolution. Despite the increased travel ranges, the units are extremely compact and provide sub-nanometer resolution. The long

travel range is achieved with a friction-free and extremely stiff flexure system, which also offers rapid response and excellent guiding accuracy.

PIHera® piezo nanopositioning stages are also available as X- and XY-stages (see p. 2-22 and p. 2-54).

### Application Examples

- Interferometry
- Microscopy
- Nanopositioning
- Biotechnology
- Quality assurance testing
- Semiconductor technology

### Nanometer Precision in Milliseconds

One of the advantages of PIHera® stages over motor-driven positioning stages is the rapid response to input changes and the fast and precise settling behavior. The P-622.1CD, for example, can settle to an accuracy of 10 nm in only 30 msec (other

PI stages provide even faster response)!

### Superior Accuracy With Direct-Metrology Capacitive Sensors

A choice of tasks such as optical path adjustment in interferometry, sample positioning in microscopy, precision alignment or optical tracking require the relatively long scanning ranges and nanometer precision offered by PIHera® nanopositioning stages.

PI's proprietary capacitive sensors measure position directly and without physical contact. They are free of friction and hysteresis, a fact which, in combination with the positioning resolution of well under 1 nm, makes it possible to achieve very high levels of linearity. A further advantage of direct metrology with capacitive sensors is the high phase fidelity and the high bandwidth of up to 10 kHz.

### Designed for Precision

High stiffness is achieved with the FEA-optimized design of the frictionless flexure elements, which assure excellent guiding

### Ordering Information

#### P-620.ZCD

PIHera® Precision Vertical Nanopositioning Stage, 50 µm, Capacitive Sensor, Sub-D Connector

#### P-620.ZCL

PIHera® Precision Vertical Nanopositioning Stage, 50 µm, Capacitive Sensor, LEMO Connector

#### P-621.ZCD

PIHera® Precision Vertical Nanopositioning Stage, 100 µm, Capacitive Sensor, Sub-D Connector

#### P-621.ZCL

PIHera® Precision Vertical Nanopositioning Stage, 100 µm, Capacitive Sensor, LEMO Connector

#### P-622.ZCD

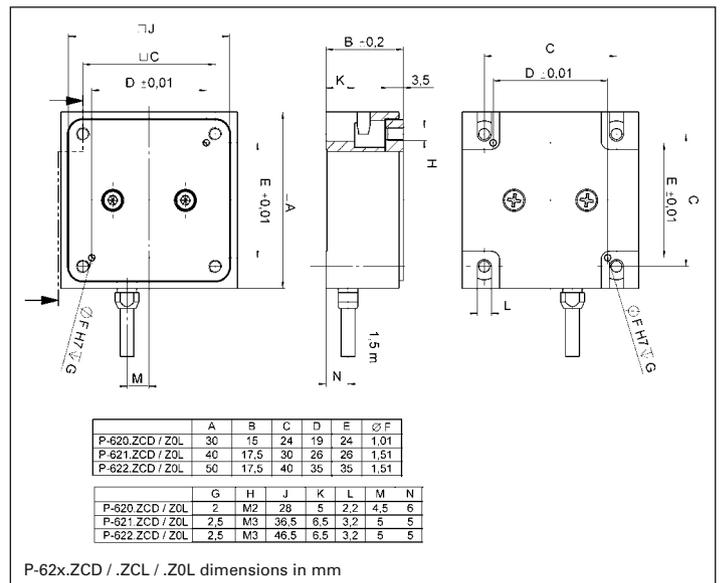
PIHera® Precision Vertical Nanopositioning Stage, 250 µm, Capacitive Sensor, Sub-D Connector

#### P-622.ZCL

PIHera® Precision Vertical Nanopositioning Stage, 250 µm, Capacitive Sensor, LEMO Connector

Open-loop versions are available as P-62x.Z0L

accuracy and dynamics. A straightness and flatness in the nanometer range is achieved.



## System properties

|                                   |   |
|-----------------------------------|---|
| System configuration              | P-621.ZCD with E-753 digital controller and 30 g load |
| Amplifier bandwidth, small signal | 25 Hz   |
| Amplifier bandwidth, large signal | 25 Hz   |
| Settling time (full travel)       | 15 ms   |



PIHera® XYZ combination

## Technical Data

| Model                                 | P-620.ZCD<br>P-620.ZCL                               | P-621.ZCD<br>P-621.ZCL                               | P-622.ZCD<br>P-622.ZCL                               | P-62x.Z0L<br>Open-loop versions | Units        | Tolerance         |
|---------------------------------------|--|--|--|---------------------------------|--------------|-------------------|
| Active axes                           | Z  | Z  | Z  | Z                               |              |                   |
| <b>Motion and positioning</b>         |  |  |  |                                 |              |                   |
| Integrated sensor                     | Capacitive   | Capacitive   | Capacitive   | –                               |              |                   |
| Open-loop travel, -20 to +120 V       | 65   | 140  | 400  | as P-62x.ZCD                    | µm           | min. (+20 %/-0 %) |
| Closed-loop travel                    | 50   | 100  | 250  | –                               | µm           |                   |
| Open-loop resolution                  | 0.1  | 0.2  | 0.5  | as P-62x.ZCD                    | nm           | typ.              |
| Closed-loop resolution                | 0.2  | 0.3  | 1  | –                               | nm           | typ.              |
| Linearity                             | 0.02   | 0.02   | 0.02   | –                               | %            | typ.              |
| Repeatability                         | ±1   | ±1   | ±1   | –                               | nm           | typ.              |
| Runout $\theta_x, \theta_y$ )         | <20  | <20  | <80  | as P-62x.ZCD                    | µrad         | typ.              |
| <b>Mechanical properties</b>          |  |  |  |                                 |              |                   |
| Stiffness                             | 0.5  | 0.6  | 0.24   | as P-62x.ZCD                    | N/µm         | ±20 %             |
| Unloaded resonant frequency           | 1000   | 790  | 360  | as P-62x.ZCD                    | Hz           | ±20 %             |
| Resonant frequency @ 30 g             | 690  | 500  | 270  | as P-62x.ZCD                    | Hz           | ±20 %             |
| Push/pull force capacity              | 10 / 5   | 10 / 8   | 10 / 8   | as P-62x.ZCD                    | N            | Max.              |
| Load capacity                         | 10   | 10   | 10   | as P-62x.ZCD                    | N            | Max.              |
| Lateral Force                         | 10   | 10   | 10   | as P-62x.ZCD                    | N            | Max.              |
| <b>Drive properties</b>               |  |  |  |                                 |              |                   |
| Ceramic type                          | PICMA® P-883   | PICMA® P-885   | PICMA® P-885   | as P-62x.ZCD                    |              |                   |
| Electrical capacitance                | 0.7  | 3  | 6.2  | as P-62x.ZCD                    | µF           | ±20 %             |
| Dynamic operating current coefficient | 1.8  | 3.8  | 3.1  | as P-62x.ZCD                    | µA/(Hz • µm) | ±20 %             |
| <b>Miscellaneous</b>                  |  |  |  |                                 |              |                   |
| Operating temperature range           | -20 to 80  | -20 to 80  | -20 to 80  | -20 to 150                      | °C           |                   |
| Material                              | Aluminum   | Aluminum   | Aluminum   | Aluminum                        |              |                   |
| Mass                                  | 0.12   | 0.17   | 0.24   | as P-62x.ZCD                    | kg           | ±5 %              |
| Cable length                          | 1.5  | 1.5  | 1.5  | as P-62x.ZCD                    | m            | ±10 mm            |
| Sensor / voltage connection           | Sub-D special<br>(CD-version)<br>CL-version:<br>LEMO | Sub-D special<br>(CD-version)<br>CL-version:<br>LEMO | Sub-D special<br>(CD-version)<br>CL-version:<br>LEMO | LEMO (no sensor)                |              |                   |

### Recommended controller

#### CD-Versions:

E-610 servo controller / amplifier (p. 2-110), E-625 servo controller, bench-top (p. 2-114), E-665 powerful servo controller, bench-top (p. 2-116)

Single-channel digital controller: E-753 (bench-top) (p. 2-108)

#### CL-Versions:

Modular piezo controller system E-500 (p. 2-142) with amplifier module E-505 (high performance) (p. 2-147) and E-509 controller (p. 2-152)

Open-loop versions: modular piezo controller system E-500 (p. 2-142) with amplifier module E-505 (high performance) (p. 2-147)

# P-612.Z Piezo Z-Stage

## Compact Nanopositioning Stage with Aperture



P-612.ZSL  
compact nano-elevation stage with a  
20 mm x 20 mm clear aperture

- Travel Range 100  $\mu\text{m}$
- Resolution to 0.2 nm
- Linearity 0.2 %
- Compact: Footprint 60 x 60 mm
- Very Cost-Effective Controller/Piezomechanics Systems
- Frictionless, High-Precision Flexure Guiding System
- Outstanding Lifetime Due to PICMA<sup>®</sup> Piezo Actuators

These elevation stages are cost-effective, compact, piezo-based positioning systems with travel ranges of 100  $\mu\text{m}$ . The space-saving design features a footprint of only 60 x 60 mm. The 20 x 20 mm clear aperture makes them ideally suited for sample positioning in microscopy. Equipped with PICMA<sup>®</sup> piezo drives and zero-stiction, zero-friction flexure guiding system, the series pro-

vides nanometer -range resolution and millisecond response time.

### Position Servo-Control with Nanometer Resolution

High-resolution, broadband, strain gauge sensors (SGS) are applied to appropriate locations on the drive train and measure the displacement of the moving part of the stage relative to the base. The SGS sensors assure optimum position stability in the nanometer range and fast response.

The open-loop models are ideal for applications where fast response and very high resolution are essential, but absolute positioning is not important. They can also be used when the position is controlled by an external sensor

### Application Examples

- Interferometry
- Scanning microscopy
- Nanopositioning
- Biotechnology
- Quality assurance testing
- Semiconductor fabrication

such as an interferometer, a PSD (position sensitive detector), CCD chip / image processing system, or the eyes and hands of an operator.

### High Reliability and Long Lifetime

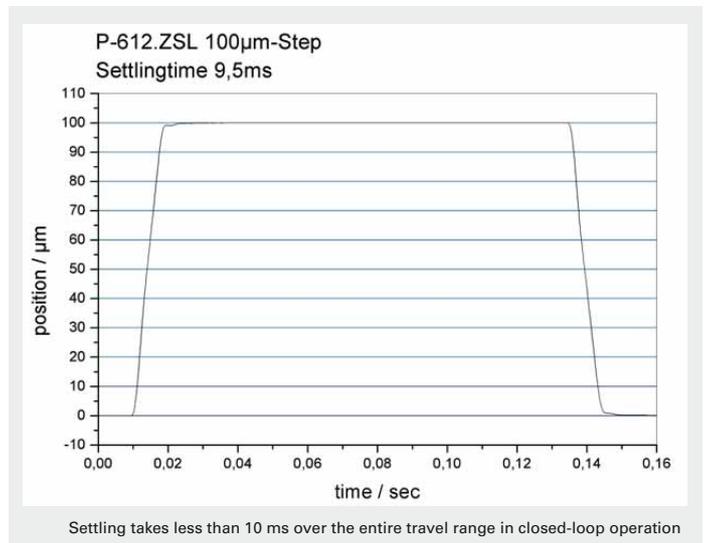
The compact P-612 systems are equipped with preloaded PICMA<sup>®</sup> high-performance piezo actuators which are integrated into a sophisticated, FEA-modeled, flexure guiding system. The PICMA<sup>®</sup> actuators feature cofired ceramic encapsulation and thus provide better performance and reliability than conventional piezo actuators. Actuators, guiding system

### Ordering Information

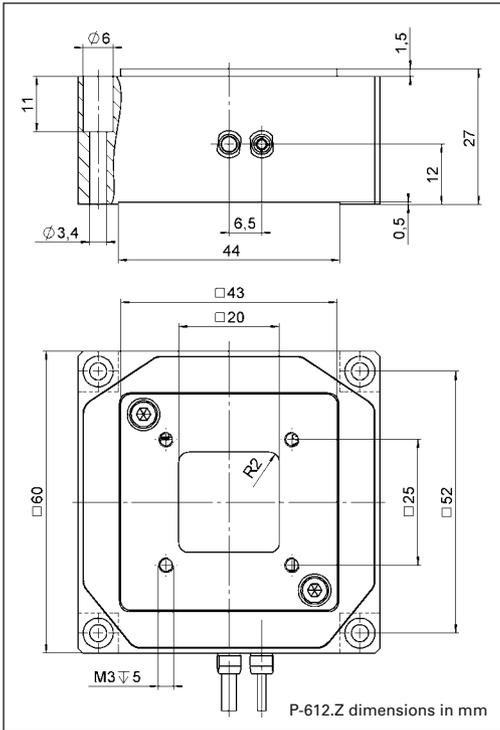
**P-612.ZSL**  
Vertical Nanopositioning Stage,  
100  $\mu\text{m}$ , 20 x 20 mm Aperture,  
SGS-Sensor

**P-612.Z0L**  
Vertical Nanopositioning Stage,  
100  $\mu\text{m}$ , 20 x 20 mm Aperture,  
No Sensor

and sensors are maintenance-free, not subject to wear and offer an extraordinary reliability.



P-612s are available as XY-scanners (P-612.2SL, on the left) and vertical stages (P-612.ZSL, on the right) providing a travel range of 100  $\mu\text{m}$  per axis



### System properties

|  |  |
|--|--|
| System configuration                         | P-612.ZSL and E-625.SR controller, 30 g load |
| Closed-loop amplifier small signal bandwidth | 110 Hz                                       |
| Closed-loop amplifier large signal bandwidth | 80 Hz  |
| Settling time (10 % step width)              | 8 ms   |

### Technical Data

| Model                                 | P-612.ZSL    | P-612.Z0L        | Units        | Tolerance         |
|---------------------------------------|--------------|------------------|--------------|-------------------|
| Active axes                           | Z            | Z                |              |                   |
| <b>Motion and positioning</b>         |              |                  |              |                   |
| Integrated sensor                     | SGS          | -                |              |                   |
| Open-loop travel, -20 to +120 V       | 110          | 110              | µm           | min. (+20 %/-0 %) |
| Closed-loop travel                    | 100          | -                | µm           | calibrated        |
| Open-loop resolution                  | 0.2          | 0.2              | nm           | typ.              |
| Closed-loop resolution                | 1.5          | -                | nm           | typ.              |
| Linearity, closed-loop                | 0.2          | -                | %            | typ.              |
| Repeatability                         | ±4           | -                | nm           | typ.              |
| Runout $\theta_x, \theta_y$           | ±10          | ±10              | µrad         | typ.              |
| Crosstalk X, Y                        | ±20          | ±20              | µm           | typ.              |
| <b>Mechanical properties</b>          |              |                  |              |                   |
| Stiffness in motion direction         | 0.63         | 0.63             | N/µm         | ±20 %             |
| Unloaded resonant frequency           | 490          | 490              | Hz           | ±20 %             |
| Resonant frequency under load         | 420 (30 g)   | 420 (30 g)       | Hz           | ±20 %             |
| Load capacity                         | 15 / 10      | 15 / 10          | N            | Max.              |
| <b>Drive properties</b>               |              |                  |              |                   |
| Ceramic type                          | PICMA® P-885 | PICMA® P-885     |              |                   |
| Electrical capacitance                | 3            | 3                | µF           | ±20 %             |
| Dynamic operating current coefficient | 3.8          | 3.8              | µA/(Hz • µm) | ±20 %             |
| <b>Miscellaneous</b>                  |              |                  |              |                   |
| Operating temperature range           | -20 to 80    | -20 to 80        | °C           |                   |
| Material                              | Aluminum     | Aluminum         |              |                   |
| Mass                                  | 0.28         | 0.275            | kg           | ±5 %              |
| Cable length                          | 1.5          | 1.5              | m            | ±10 mm            |
| Sensor / voltage connection           | LEMO         | LEMO (no sensor) |              |                   |

Resolution of PI Piezo Nanopositioners is not limited by friction or stiction. Value given is noise equivalent motion with E-503 amplifier. (p. 2-146) Recommended controller / amplifier E-610 servo controller / amplifier card (p. 2-110), E-625 servo-controller, bench-top (p. 2-114), E-665 high-power servo-controller with display, bench-top (p. 2-116), E-660 bench-top for open-loop systems (p. 2-119)

# P-611.Z Piezo Z-Stage

## Compact Nanopositioner



P-611 Z-axis nanopositioning stage, 100 µm closed-loop travel, resolution to 0.2 nm

- Compact: Footprint Only 44 x 44 mm
- Travel Range to 120 µm
- Resolution to 0.2 nm
- Cost-Effective Mechanics/Electronics System Configurations
- Frictionless, High-Precision Flexure Guiding System
- Outstanding Lifetime Due to PICMA® Piezo Actuators
- X, XY, XZ and XYZ Versions also Available

P-611 Z stages are piezo-based nanopositioning systems with 100 µm closed-loop travel range featuring a compact footprint of only 44 x 44 mm. The stages described here are part of the P-611 family of positioners available in 1- to 3-axis configurations. Equipped with ceramic-encapsulated piezo drives and a stiff, zero-stiction, zero-friction flexure guiding system, all P-611 piezo stages combine millisecond responsiveness with nanometric precision and extreme reliability.

The P-611.Z versions described here are ideally suited for use in applications such as micro-

### Application Examples

- Photonics / integrated optics
- Micromachining
- Micromanipulation
- Semiconductor testing

scopy, auto-focusing and photonics packaging.

### Closed-Loop and Open-Loop Versions

High-resolution, fast-responding, strain gauge sensors (SGS) are applied to appropriate locations on the drive train and provide a high-bandwidth, nanometer-precision position feedback signal to the controller. The sensors are connected in a full-bridge configuration to eliminate thermal drift, and assure optimal position stability in the nanometer range.

The open-loop models are ideal for applications where fast response and very high resolution are essential, but absolute positioning is not important. They can also be used when the position is controlled by an external feedback system such as an interferometer, a PSD (position sensitive diode), CCD chip / image processing sys-

tem, or the eyes and hands of an operator.

### Versatility & Combination with Motorized Stages

The P-611 family of piezo stages comprises a variety of single- and multi-axis versions (X, XY, Z, XZ and XYZ) that can be easily combined with a number of very compact manual or motorized micropositioning systems to form coarse/fine positioners with longer travel ranges (see p. 2-20, p. 2-50 ff).

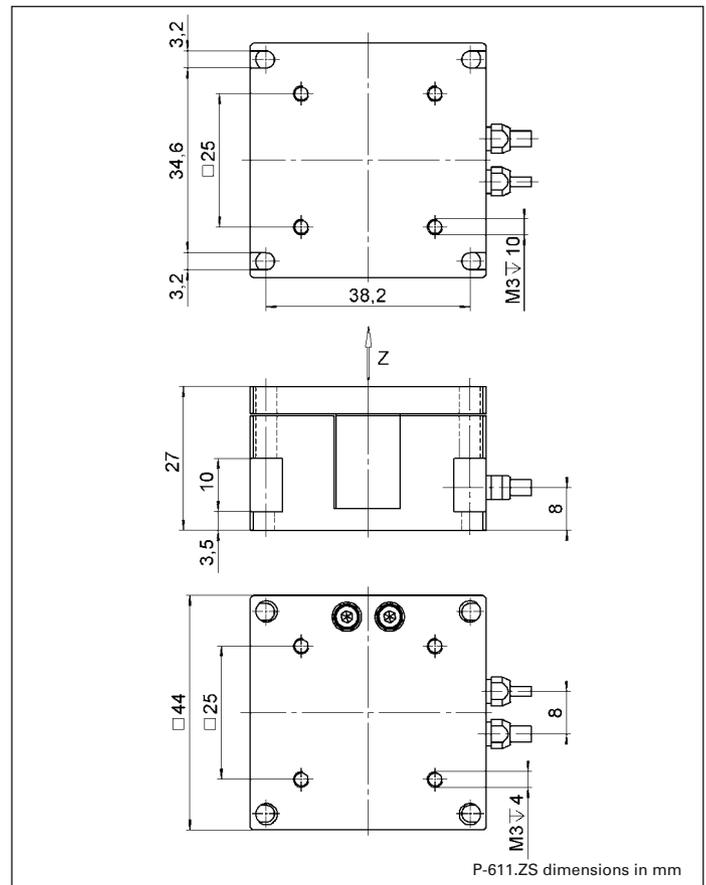
### High Reliability and Long Lifetime

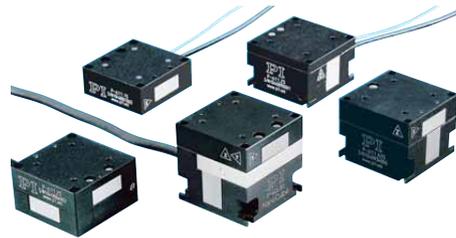
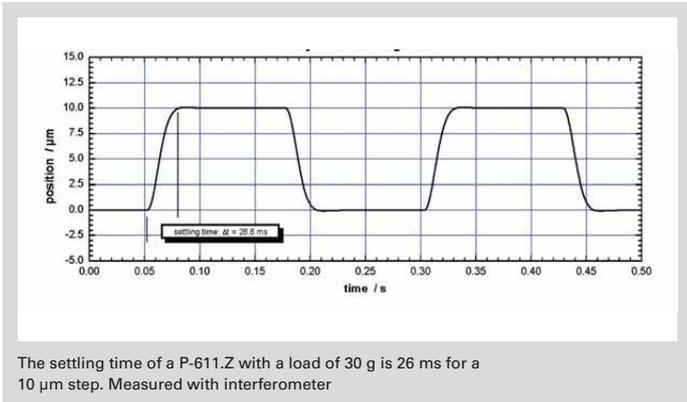
The compact P-611 systems are equipped with preloaded PICMA® high-performance piezo actuators which are integrated into a sophisticated, FEA-modeled, flexure guiding system. The PICMA® actuators fea-

### Ordering Information

- P-611.Z0**  
Vertical Nanopositioning Stage, 120 µm, No Sensor
- P-611.ZS**  
Vertical Nanopositioning Stage, 100 µm, SGS-Sensor

ture coated ceramic encapsulation and thus offer better performance and reliability than conventional piezo actuators. Actuators, guidance and sensors are maintenance-free and not subject to wear, and thus offer an extraordinary reliability.





The whole P-611 family: X, Z, XY, XZ and XYZ stages

## Technical Data

| Model                                 | P-611.ZS        | P-611. Z0       | Unit  | Tolerance          |
|---------------------------------------|-----------------|-----------------|---|--------------------|
| Active axes                           | Z               | Z               |   |                    |
| <b>Motion and positioning</b>         |                 |                 |   |                    |
| Integrated sensor                     | SGS             | -               |   |                    |
| Open-loop travel, -20 to +120 V       | 120             | 120             | $\mu\text{m}$                               | min. (+20%/0%)     |
| Closed-loop travel                    | 100             | -               | $\mu\text{m}$                               |                    |
| Open-loop resolution                  | 0.2             | 0.2             | nm  | typ.               |
| Closed-loop resolution                | 2               | -               | nm  | typ.               |
| Linearity 0.1                         |                 | -               | %   | typ.               |
| Repeatability                         | <10             | -               | nm  | typ.               |
| Runout $\theta_Z$ (Z motion)          | $\pm 5$         | $\pm 5$         | $\mu\text{rad}$                             | typ.               |
| Runout $\theta_X$ (Z motion)          | $\pm 20$        | $\pm 20$        | $\mu\text{rad}$                             | typ.               |
| Runout $\theta_Y$ (Z motion)          | $\pm 5$         | $\pm 5$         | $\mu\text{rad}$                             | typ.               |
| <b>Mechanical properties</b>          |                 |                 |   |                    |
| Stiffness                             | 0.45            | 0.45            | N/ $\mu\text{m}$                            | $\pm 20\%$         |
| Unloaded resonant frequency           | 460             | 460             | Hz  | $\pm 20\%$         |
| Resonant frequency @ 30 g             | 375             | 375             | Hz  | $\pm 20\%$         |
| Resonant frequency @ 100 g            | 265             | 265             | Hz  | $\pm 20\%$         |
| Push/pull force capacity              | 15 / 10         | 15 / 10         | N   | Max.               |
| <b>Drive properties</b>               |                 |                 |   |                    |
| Ceramic type                          | PICMA® P-885    | PICMA® P-885    |   |                    |
| Electrical capacitance                | 1.5             | 1.5             | $\mu\text{F}$                               | $\pm 20\%$         |
| Dynamic operating current coefficient | 1.9             | 1.9             | $\mu\text{A}/(\text{Hz} \cdot \mu\text{m})$ | $\pm 20\%$         |
| <b>Miscellaneous</b>                  |                 |                 |   |                    |
| Operating temperature range           | -20 to 80       | -20 to 80       | $^{\circ}\text{C}$                          |                    |
| Material                              | Aluminum, steel | Aluminum, steel |   |                    |
| Dimensions                            | 44 x 44 x 27    | 44 x 44 x 27    | mm  |                    |
| Mass                                  | 176             | 176             | g   | $\pm 5\%$          |
| Cable length                          | 1.5             | 1.5             | m   | $\pm 10\text{ mm}$ |
| Sensor connector                      | LEMO            | LEMO            |   |                    |
| Voltage connection                    | LEMO            | LEMO            |   |                    |

Resolution of PI Piezo Nano positioners is not limited by friction or stiction. V value given is noise equivalent motion with E-503 amplifier (p. 2-146)

Recommended controller / amplifier

E-610 servo controller / amplifier (p. 2-110), E-625 servo controller, bench-top (p. 2-114), E-665 powerful servo controller, bench-top (p. 2-116), E-660 bench-top for open-loop systems (p. 2-119)

## System properties

|                                   |   |
|-----------------------------------|---|
| System Configuration              | P-611.1S and E-665.SR controller, 30 g load |
| Amplifier bandwidth, small signal | 40 Hz                                       |
| Settling time (10 % step width)   | 25 ms                                       |





M-686 open-frame stage with P-541 piezo scanner on top makes an ideal combination for microscopy tasks. The system height is only 48 mm

### System properties

|                                   |  |
|-----------------------------------|--|
| System configuration              | P-541.ZCD and E-500 modular system with E-503 amplifier and E-509 sensor module, 20 g load |
| Amplifier bandwidth, small signal | 60 Hz  |
| Settling time (10 % step width)   | 9 ms   |

### Technical Data

| Models  | P-541.ZCD  | P-541.TCD*                 | P-541.ZSL | P-541.TSL                  | P-541.T0L* | P-541.Z0L                  | Units   | Tolerance          |
|---|------------|----------------------------|-----------|----------------------------|------------|----------------------------|---|--------------------|
| Active axes   | Z          | Z, $\theta_x$ , $\theta_y$ | Z         | Z, $\theta_x$ , $\theta_y$ | Z          | Z, $\theta_x$ , $\theta_y$ |   |                    |
| <b>Motion and positioning</b>                           |            |                            |           |                            |            |                            |   |                    |
| Integrated sensor                                       | Capacitive | Capacitive                 | SGS       | SGS                        | Open-loop  | Open-loop                  |   |                    |
| Open-loop Z-travel, -20 to +120 V                       | 150        | 150                        | 150       | 150                        | 150        | 150                        | $\mu\text{m}$                                 | min.<br>(+20%/0%)  |
| Open-loop tip/tilt angle, -20 to +120 V                 | –          | $\pm 0.6$                  | –         | $\pm 0.6$                  | –          | $\pm 0.6$                  | mrad  | min.<br>(+20%/0%)  |
| Closed-loop Z-travel                                    | 100        | 100                        | 100       | 100                        | –          | –                          | $\mu\text{m}$                                 |                    |
| Closed-loop tip/tilt angle                              | –          | $\pm 0.4$                  | –         | $\pm 0.4$                  | –          | –                          | mrad  |                    |
| Open-loop Z-resolution                                  | 0.2        | 0.2                        | 0.2       | 0.2                        | 0.2        | 0.2                        | nm  | typ.               |
| Open-loop tip/tilt angle resolution                     | –          | 0.02                       | –         | 0.02                       | –          | 0.02                       | $\mu\text{rad}$                               | typ.               |
| Closed-loop Z-resolution                                | 0.5        | 0.5                        | 2.5       | 2.5                        | –          | –                          | nm  | typ.               |
| Closed-loop tip/tilt resolution                         | –          | 0.08                       | –         | 0.25                       | –          | –                          | $\mu\text{rad}$                               | typ.               |
| Linearity Z, $\theta_x$ , $\theta_y$                    | 0.03       | 0.03                       | 0.2       | 0.2                        | –          | –                          | %   | typ.               |
| Repeatability Z   | <2         | <2                         | <10       | <10                        | –          | –                          | nm  | typ.               |
| Repeatability $\theta_x$ , $\theta_y$                   | –          | 0.01                       | –         | 0.05                       | –          | –                          | $\mu\text{rad}$                               | typ.               |
| Runout $\theta_x$ , $\theta_y$                          | $\pm 15$   | $\pm 15$                   | $\pm 15$  | $\pm 15$                   | $\pm 15$   | $\pm 15$                   | $\mu\text{rad}$                               | typ.               |
| <b>Mechanical properties</b>                            |            |                            |           |                            |            |                            |   |                    |
| Stiffness Z   | 0.8        | 0.8                        | 0.8       | 0.8                        | 0.8        | 0.8                        | N/ $\mu\text{m}$                              | $\pm 20\%$         |
| Unloaded resonant frequency (Z)                         | 410        | 410                        | 410       | 410                        | 410        | 410                        | Hz  | $\pm 20\%$         |
| Unloaded resonant frequency ( $\theta_x$ , $\theta_y$ ) | –          | 330                        | –         | 330                        | –          | 330                        | Hz  | $\pm 20\%$         |
| Resonant frequency @ 200 g (Z)                          | 250        | 250                        | 250       | 250                        | 250        | 250                        | Hz  | $\pm 20\%$         |
| Resonant frequency @ 200 g ( $\theta_x$ , $\theta_y$ )  | –          | 270                        | –         | 270                        | –          | 270                        | Hz  | $\pm 20\%$         |
| Push/pull force capacity                                | 50 / 20    | 50 / 20                    | 50 / 20   | 50 / 20                    | 50 / 20    | 50 / 20                    | N   | Max.               |
| <b>Drive properties</b>                                 |            |                            |           |                            |            |                            |   |                    |
| Ceramic type  | PICMA®     | PICMA®                     | PICMA®    | PICMA®                     | PICMA®     | PICMA®                     |   |                    |
|   | P-885      | P-885                      | P-885     | P-885                      | P-885      | P-885                      |   |                    |
| Electrical capacitance                                  | 6.3        | 6.3                        | 6.3       | 6.3                        | 6.3        | 6.3                        | $\mu\text{F}$                                 | $\pm 20\%$         |
| Dynamic operating current coefficient                   | 7.9        | 7.9                        | 7.9       | 7.9                        | 7.9        | 7.9                        | $\mu\text{A} / (\text{Hz} \cdot \mu\text{m})$ | $\pm 20\%$         |
| <b>Miscellaneous</b>                                    |            |                            |           |                            |            |                            |   |                    |
| Operating temperature range                             | 20 to 80   | 20 to 80                   | 20 to 80  | 20 to 80                   | 20 to 80   | 20 to 80                   | $^{\circ}\text{C}$                            |                    |
| Material  | Aluminum   | Aluminum                   | Aluminum  | Aluminum                   | Aluminum   | Aluminum                   |   |                    |
| Mass  | 750        | 750                        | 730       | 730                        | 700        | 700                        | g   | $\pm 5\%$          |
| Cable length  | 1.5        | 1.5                        | 1.5       | 1.5                        | 1.5        | 1.5                        | m   | $\pm 10\text{ mm}$ |
| Sensoranschluss   | Sub-D      | Sub-D                      | LEMO      | 3 x LEMO                   | –          | –                          |   |                    |
|   | Special    | Special                    |           |                            |            |                            |   |                    |
| Voltage connection                                      | Sub-D      | Sub-D                      | LEMO      | 3 x LEMO                   | LEMO       | 3 x LEMO                   |   |                    |
|   | Special    | Special                    |           |                            |            |                            |   |                    |

\*Parallel kinematics design; the maximum displacement for translation and tilt motion cannot be achieved at the same time  
Resolution of PI Piezo Nanopositioners is not limited by friction or stiction. Value given is noise equivalent motion with E-503 (p. 2-146) or E-710 controller (p. 2-128).

Recommended controller / amplifier

Single-channel (1 per axis): E-610 servo controller / amplifier (p. 2-110), E-625 servo controller, bench-top (p. 2-114), E-621 controller module (p. 2-160)

Multi-channel: modular piezo controller system E-500 (p. 2-142) with amplifier module E-503 (three channels) (p. 2-146) or E-505 (1 per axis, high-power) (p. 2-147) and E-509 controller (p. 2-152)

Single-channel digital controller: E-753 (bench-top) (p. 2-108)

Multi-channel digital controllers: E-710 bench-top (p. 2-128), E-712 modular (p. 2-140), E-725 high-power (p. 2-126), E-761 PCI board (p. 2-130)

## N-510K High-Stiffness NEXLINE® Z Platform

### High-Precision Positioning, with Capacitive Sensors



The N-510KHFS hybrid-drive nanopositioner offers maximum accuracy for semiconductor inspection applications

- Self Locking at Rest, No Heat Generation
- Hybrid Drive: PiezoWalk® plus PICMA®
- Travel Range: 400 µm Coarse + 40 µm Fine
- 2 µm Closed-Loop Resolution
- Direct Metrology:
  - One Single Control Loop with Capacitive Sensors
- High Push and Holding Force to 25 N
- Piezo Walking Drive w/o Wear and Tear & Outstanding Lifetime due to PICMA® Piezo Actuators

| Model                         | Vertical travel             | Velocity | Bidirectional repeatability | Load capacity | Dimensions                 |
|-------------------------------|-----------------------------|----------|-----------------------------|---------------|----------------------------|
| N-510KHFS Hybrid-Focus System | 400 µm coarse<br>40 µm fine | 1 mm/sec | 50 nm (full travel)         | 25 N          | Ø 300 mm<br>68.5 mm height |

## N-510 High-Force NEXLINE® Z/Tip/Tilt Platform

### Nanometer Precision for Semiconductor Industry, Wafer Alignment



Z, tip, tilt nanopositioning platform with 3 integrated drives (tripod design)

- Self Locking at Rest, No Heat Generation
- Vacuum Compatible and Non-Magnetic Designs Feasible
- Parallel Kinematics for Enhanced Dynamics and Better Multi-Axis Accuracy
- NEXLINE® Piezo Walking Drive Free from Wear and Tear
- Load Capacity 200 N
- High Precision with Integrated 5 nm Incremental Sensors + Picometer Resolution Dithering Mode

| Model                                | Travel                                      | Load capacity | Linear velocity | Dimensions                                 |
|--------------------------------------|---|---------------|-----------------|--|
| N-510 NEXLINE® Z, tip, tilt platform | 1,3 mm vertical range<br>10 mrad tilt angle | 200 N         | 0.2 mm/s        | Ø 300 mm (12")<br>Clear aperture<br>250 mm |

# Piezo Z-Objective Positioners

## Affordable High Performance: With Digital Controller & Software



Several PIFOC® piezo objective scanners (fast focus mechanisms) with QuickLock thread adapter and digital controller (objective not included)

- Complete System with Controller: Fast Digital Controller, Software-Configurable Servo Parameters
- Travel Ranges to 400 µm
- Scans and Positions Objectives with Sub-nm Resolution
- Frictionless, High-Precision Flexure Guiding System for Better Focus Stability
- Choice of SGS Sensor (Lower Cost) and Capacitive Feedback with Direct Metrology for highest Stability and Linearity
- Clear Aperture up to 29 mm Ø, QuickLock Adapter for Easy Attachment
- Interfaces: USB, RS-232 and analog
- Comprehensive Software Package, Compatible with MetaMorph Imaging Software

The PIFOC® piezo objective scanner systems include a high precision piezo mechanism and a custom-tuned compact digital controller. This combination provides higher performance at reduced costs. The integrated, frictionless and stiff piezo flexure drive ensures high stiffness and fast settling times, as well as an exceptional guiding accuracy and response.

The settling time of less than 10 ms increases the throughput and allows rapid Z-stack acquisition.

### Position Measurement with Highly Accurate Capacitive Sensors or Lower-Priced Strain Gauge Sensors

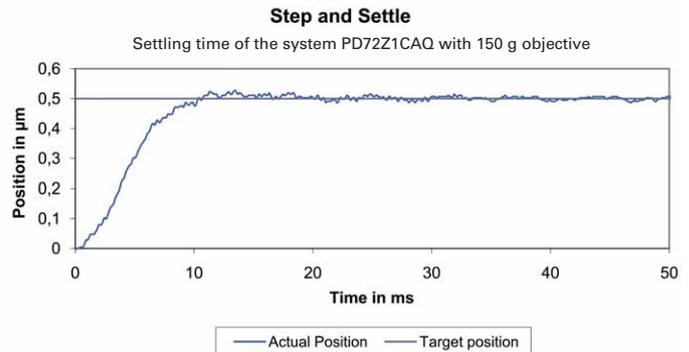
Capacitive sensors measure the position directly and without contact, they offer therefore a position resolution of far below one nanometer and excellent values in linearity.

As an alternative, compact and lower-priced strain gauge sensors (SGS) with nanometer-



N-725 PIFOC®

Objective nanofocusing system with 1 mm travel range



level resolution can be used which are applied to appropriate places on the drive train and thus measure the displacement of the moving part of the stage. The linearity is improved considerably with the digital controller provided.

### Simple Installation with QuickLock Thread Options

The PIFOC® is mounted between the turret and the objective with the QuickLock thread adapter. After threading the adapter into the turret, the QuickLock is affixed in the desired position. Because the PIFOC® body need not to be rotated, cable wind-up is not an issue. For applications which require a particularly large optical aperture a version with a 29 mm diameter threaded inserts is available.

### Digital Controller for Automated Scans

Included in the delivery is a digital controller which opens up the possibilities of digital control for piezo-driven nanopositioning systems for the same price as analog controllers. The advantage: higher linearity, simple operation and access to advanced features.

### Ordering Information

**PD72Z1CAA**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 100 µm, Capacitive Sensor, M32 Large Aperture QuickLock Thread Adapters, Digital Controller with USB, RS-232

**PD72Z1CAQ**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 100 µm, Capacitive Sensor, M25 QuickLock Thread Adapters, Digital Controller with USB, RS-232

**PD72Z1SAA**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 100 µm, SGS Sensor, M32 Large Aperture QuickLock Thread Adapters, Digital Controller with USB, RS-232

**PD72Z1SAQ**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 100 µm, SGS Sensor, M25 QuickLock Thread Adapters, Digital Controller with USB, RS-232

**PD72Z2CAA**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 250 µm, Capacitive Sensor, M32 Large Aperture QuickLock Thread Adapters, Digital Controller with USB, RS-232

**PD72Z2CAQ**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 250 µm, Capacitive Sensor, M25 QuickLock Thread Adapters, Digital Controller with USB, RS-232

**PD72Z4CAA**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 400 µm, Capacitive Sensor, M32 Large Aperture QuickLock Thread Adapters, Digital Controller with USB, RS-232

**PD72Z4CAQ**  
Fast PIFOC® Piezo Nanofocusing Z-Drive, 400 µm, Capacitive Sensor, M25 QuickLock Thread Adapters, Digital Controller with USB, RS-232

## Program Overview

- Piezo Ceramic Actuators & Motors
- Piezo Nanopositioning Systems and Scanners
- Active Optics / Tip-Tilt Platforms
- Capacitive Nanometrology Sensors
- Piezo Electronics: Amplifiers and Controllers
- Hexapod 6-Axis Positioners / Robots
- Micropositioning Stages & Actuators
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## Request or download the complete PI Nanopositioning & Piezo Actuator Catalog



## USA (East) & CANADA

**PI (Physik Instrumente) L.P.**  
16 Albert St.  
Auburn, MA 01501  
Tel: +1 (508) 832 3456  
Fax: +1 (508) 832 0506  
info@pi-usa.us  
www.pi-usa.us

## JAPAN

**PI Japan Co., Ltd.**  
Akebono-cho 2-38-5  
Tachikawa-shi  
J-Tokyo 190  
Tel: +81 (42) 526 7300  
Fax: +81 (42) 526 7301  
info@pi-japan.jp  
www.pi-japan.jp

## CHINA

**Physik Instrumente  
(PI Shanghai) Co., Ltd.**  
Building No. 7-301  
Longdong Avenue 3000  
201203 Shanghai, China  
Tel: +86 (21) 687 900 08  
Fax: +86 (21) 687 900 98  
info@pi-china.cn  
www.pi-china.cn

## FRANCE

**PI France S.A.S**  
244 bis, avenue Max Dormoy  
92120 Montrouge  
Tel: +33 (1) 55 22 60 00  
Fax: +33 (1) 41 48 56 62  
info.france@pi.ws  
www.pi-france.fr

## GERMANY

**Physik Instrumente (PI)  
GmbH & Co. KG**  
Auf der Römerstr. 1  
D-76228 Karlsruhe/Palmbach  
Tel: +49 (721) 4846-0  
Fax: +49 (721) 4846-100  
info@pi.ws · www.pi.ws

## USA (West) & MEXICO

**PI (Physik Instrumente) L.P.**  
5420 Trabuco Rd., Suite 100  
Irvine, CA 92620  
Tel: +1 (949) 679 9191  
Fax: +1 (949) 679 9292  
info@pi-usa.us  
www.pi-usa.us

## PI Japan Co., Ltd.

Hanahara Dai-ni Building, #703  
4-11-27 Nishinakajima,  
Yodogawa-ku, Osaka-shi  
J-Osaka 532  
Tel: +81 (6) 6304 5605  
Fax: +81 (6) 6304 5606  
info@pi-japan.jp  
www.pi-japan.jp

## UK & IRELAND

**PI (Physik Instrumente) Ltd.**  
Trent House  
University Way,  
Cranfield Technology Park,  
Cranfield,  
Bedford MK43 0AN  
Tel: +44 (1234) 756 360  
Fax: +44 (1234) 756 369  
uk@pi.ws  
www.physikinstrumente.co.uk

## ITALY

**Physik Instrumente (PI) S.r.l.**  
Via G. Marconi, 28  
I-20091 Bresso (MI)  
Tel: +39 (02) 665 011 01  
Fax: +39 (02) 873 859 16  
info@pionline.it  
www.pionline.it